

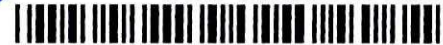


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004073

D350-591-214
Job Sheet 178935



Part No: D350-591-214

Job Qty: 1 ea

Part Name: Heli-Access-Step™ RH - High Gear, Short Step, Aerazur Float Compatible

JUN 25 2018



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/11/18

Job Tracking No:

Due Date: 7/6/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV H IPP Rev:B 05.10.14 Modified step 10 KJ/EC IPP Rev:C 06-06-19 Added D2732-030 AS PER DSI9294 JLM IPP Rev:C 06-06-27 Revised as per DSI9340 JLM IPP Rev:D 10.11.15 update qty on AN4-11A DD verf:EC IPP REV:E 14.12.17 ADD DSI9712-011 DD VERF:JLM IPP REV:F 16.03.16 IIN REV:H DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/6/18	7/6/18	0.00	0.00	Start Up Stores/Pkg-2		JUN 25 2018
270	Packaging	1 pcs	7/6/18	7/6/18	0.00	0.00	Packaging1-3		
280	QC	1 pcs	7/6/18	7/6/18	0.00	0.00	QC4		
290	Packaging	1 pcs	7/6/18	7/6/18	0.00	0.00	Packaging3-1		
295	DC	1 pcs	7/6/18	7/6/18	0.00	0.00	DC		
300	QC21-FG	1 Ea	7/6/18	7/6/18	0.00	0.00	QC21		

Part Op 290 - Identify and pack for shipping as per PPP D350-591-214 Location:FG039
Descriptions: 295 - Photocopy bluefile and type labels as per PPP D350-591-214 SHC005

21 JUL 31 2018
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-35A	Bolt	2 Ea (2 ea)	90-Start up Operation	5067891
AN4-15A	Bolt	4 Ea (4 ea)	90-Start up Operation	5054424
AN5-36A	Bolt	2 Ea (2 ea)	90-Start up Operation	5068056
D2230-3	Mounting Lug	2 Ea (2 ea)	90-Start up Operation	503090
D2618	Bushing	2 Ea (2 ea)	90-Start up Operation	5044859
D2732-030	Rubber Cushion (\$Per Foot)	1 Ea (1 ea)	90-Start up Operation	5073097
D3078-042	Step Assembly, Hi Short RH	1 Ea (1 ea)	90-Start up Operation	5092547
D3235-1	Mounting Lug	2 Ea (2 ea)	90-Start up Operation	5068074
D3338-1	Mounting Lug	1 Ea (1 ea)	90-Start up Operation	5080349
MS21042L3	Nut	2 Ea (2 ea)	90-Start up Operation	5078167
MS21042L4	Nut	6 Ea (6 ea)	90-Start up Operation	5067898
MS21042L5	Nut	2 Ea (2 ea)	90-Start up Operation	5058178
NAS1149D0363J	Washer	4 Ea (4 ea)	90-Start up Operation	5015204
NAS1149D0463J	Washer	12 Ea (12 ea)	90-Start up Operation	5067900
NAS1149D0563J	Washer	4 Ea (4 ea)	90-Start up Operation	5068062

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-35A	2	308	0
	AN4-15A	4	289	0

AN5-36A	2	302	0
D2230-3	2	20	0
D2618	2	148	0
D2732	1	363	0
D3078-042	1	10	0
D3235-1	2	246	0
D3338-1	1	29	0
MS21042L3	2	1,881	0
MS21042L4	6	2,959	0
MS21042L5	2	651	0
NAS1149D0363J	4	2,225	0
NAS1149D0463J	12	5,122	0
NAS1149D0563J	4	2,091	0

Part Specifications

Specifications could not be found.

Plex 6/11/18 10:37 AM Dart.lajeunesse.marie

Qty -213	Qty -214	Qty -215	Qty -216	Qty -311	Qty -312	Part Number	Description
X						D350-591-213	Heli-Access-Step™, Short Step – High Skid, LH
	X					D350-591-214	Heli-Access-Step™, Short Step – High Skid, RH
		X				D350-591-215	Heli-Access-Step™, Short Step – Low Skid, LH
			X			D350-591-216	Heli-Access-Step™, Short Step – Low Skid, RH
				X		D350-591-311	Heli-Access-Step™, Long Step – High Skid, LH
					X	D350-591-312	Heli-Access-Step™, Long Step – High Skid, RH
1						D3078-041	STEP ASSEMBLY (HIGH-SHORT, LH)
	1					D3078-042	STEP ASSEMBLY (HIGH-SHORT, RH)
		1				D3168-041	STEP ASSEMBLY (LOW-SHORT, LH)
			1			D3168-042	STEP ASSEMBLY (LOW-SHORT, RH)
				1		D3272-041	STEP ASSEMBLY (HIGH-LONG, LH)
					1	D3272-042	STEP ASSEMBLY (HIGH-LONG, RH)
2	2	2	2	4	4	D2230-3	MOUNTING LUG
2	2	2	2	2	2	D2618	BUSHING
4	4	4	4			D2732-030	CUSHION
				2	2	D2856-400-720	ABRASION STRIP
2	2	2	2	2	2	D3235-1	MOUNTING LUG
				1	1	D3278-041	SUPPORT ASSEMBLY
2	2	2	2	2	2	AN3-35A	BOLT
				8	8	AN4-13A	BOLT
4	4	4	4			AN4-15A	BOLT
2	2	2	2	2	2	AN5-36A	BOLT
4	4	4	4	4	4	NAS1149D0363J	WASHER (AN960JD10)
12	12	12	12	16	16	NAS1149D0463J	WASHER (AN960JD416)
4	4	4	4	4	4	NAS1149D0563J	WASHER (AN960JD516)
2	2	2	2	2	2	MS21042L3	NUT
6	6	6	6	8	8	MS21042L4	NUT
2	2	2	2	2	2	MS21042L5	NUT
				1	1	*DSI 9410-011	STEP MODIFICATION KIT

*DSI 9410-011 Step Modification Kits are provided with all D350-591-311 and D350-591-312 Steps. This kit is provided as an option for the installer and is therefore **NOT REQUIRED** to complete the installation of the D350-591-311 or D350-591-312 Steps. Refer to Figure 15 for installation of the DSI 9410-011 Kit.

1 D3338-1 5080379

REFERENCE ONLY

Change Record

PAGE 1 OF 1

Part Number: D350-591-213/-213GB/-214/-214GB

Description: HELI-ACCESS STEP, HIGH SKID, SHORT STEP, LH/RH

[illegible]